

402™, 502®, 802® II Controllers

174785-B1

Power Supply Noise

Units Manufactured before 4/96

Symptom: Noise or hum from outputs.

Reason: The transformer could be causing the problem.

Solution: Replace transformer with new type.

If a customer returns a unit for service because of a problem with noise or hum replace the transformer with part number 180128-1 (100V/ 115V) 180128-2 (220V/ 240V). This service bulletin supersedes service bulletin 181472.

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