

# SERVICE BULLETIN

Bulletin Part Number: 296133-B3

**Product:** L1® Model II and L1® Model 1S Systems

**Subject:** Wiring harness heat shrink sleeve damaged through chafing. Wiring harnesses slipping off of retaining posts due to not being glued in place.

**Disposition:** On all units returned for reman or repair that were manufactured between 6/1/2012 (DOM 2153) and 12/22/2016 (DOM 6357), Perform the following.

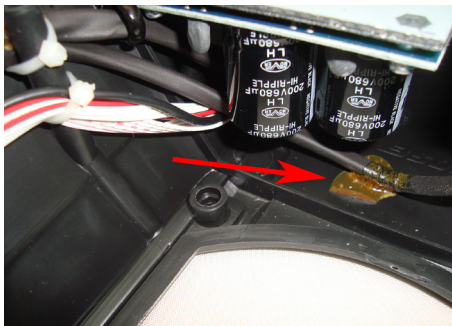
**Symptom:** The internal power cable near the array cavity may be damaged by the leg assembly, due to chafing. In addition, the tie wraps that hold the wiring harnesses in place along the sides of the cabinet were not glued, resulting in them slipping off the retaining posts.

**Reason:** Vendor process eliminated glue between above DOM range dates. Result is that the cable tie that holds the harness to the plastic pole can slip off the post.

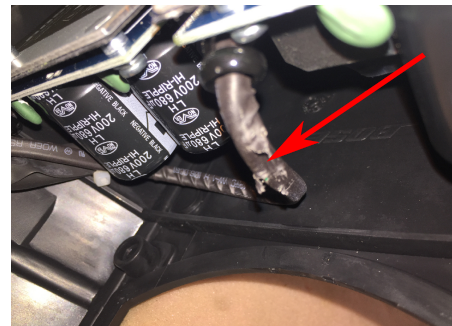
**Solution:** Remove the leg assembly. Refer to service manual for disassembly instructions. Inspect the harness cable for any defective or loose cable ties. Replace any defective cable ties and apply RTV glue to secure the tie wrap to the post. Use RTV glue to secure the harness to the case beneath SMPS as shown in Figure 1.

Figure 1

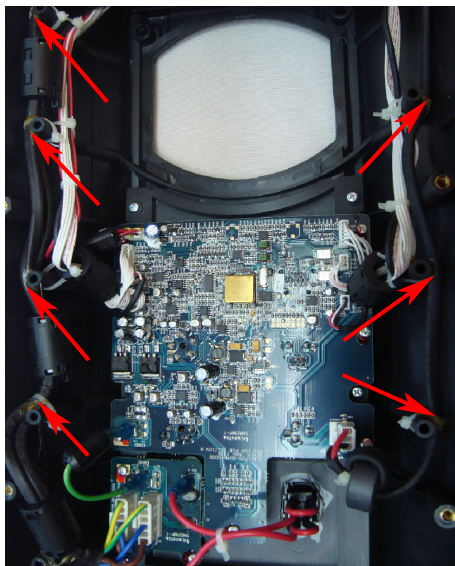
Glue



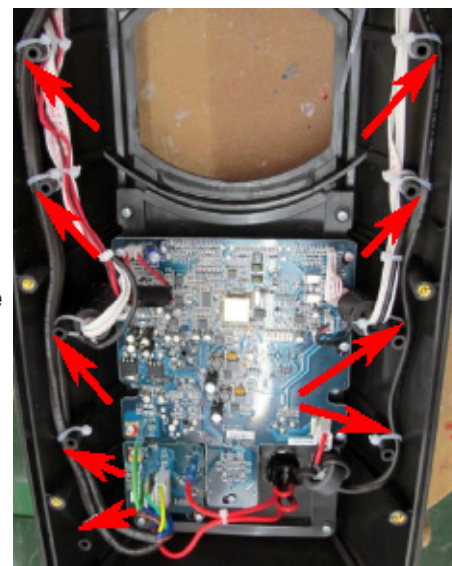
No Glue



Glue



No Glue



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Service documentation available Online at <http://serviceops.bose.com>